

## L.G. ANIMALS REP – guide for 3D repair foam

L.G. Animals Rep - 2-component-Polyurethan-repair foam – is used for repairing partially damaged 3D archery targets.

Material description and recommended equipment:

**Component A** = Polyol

**Component B** = Isocyanat (caution: hazardous to health, avoid skin contact)

**Mixing ratio: 2 : 1** (2A:1B)

**Note:** Already small changes in the mixing ratio affect the outcome. Therefore, try to make the mixture as recommended. The foam mixture expands to **5 times of its original volume**. Therefore, it is recommended to only handle small volumes. It is also highly recommended to wear protective gloves during the whole process.

**Storage-/room temperature: > + 15 °C**

Recommended tools:

- 2 clean jars
- something to stir up the 2 components
- protective gloves + safety glasses
- scale
- knife
- calculator
- waterproof pen
- weatherproof paint



**L.G. Animals - 3D Targets**

**IMPORTANT:** the repair process must only be done in well-ventilated rooms or outdoors, to avoid any harm due to possible hazardous vapours. It is recommended to do a test with a small quantity of the material to get familiar with the performance of the repair foam, before you begin with the actual repair process.

*Step 1:* First, properly clean the concerned part of your 3D target. There shouldn't be any loose parts left. Put the 3D target in a stable position, the hole should be bound upwards to have a safe filling position.

*Step 2:* Put a clean jar on the scale, set the scale on 0 and pour in the requested amount of **component A**. Set the scale on 0 again and now add **component B** in the same jar.

**Caution:** B is only half of the amount of A (for example: component A = 200 g, B = 100 g)

*Step 3:* Now **mix up the 2 components** for approx. 30 seconds until they become a homogenous mass.

*Step 4:* Pour the foam mixture evenly in the hole. Important: always consider the **5-fold expansion** of the material. After approximately **60 seconds** the material starts the expansion process. It takes approximately **30 minutes** until the material is hardened.



**Step 5:** Now remove the excess material with a sharp knife until you have smooth transitions and the repaired part matches with the shape of the 3D target.

**Step 6:** Finally, put a matching weatherproof paint on the repaired part and let it dry. If the repair was done at the scoring zone, you can now redraw the scoring zone with a waterproof pen.

The repair process is finished and you can use your 3D target as usual.

In order to bring the foam into the desired shape, a wrapping foil can be wrapped around the target or the area which should be repaired. Make a small hole for the filling with the foam mixture.

This manual should only be seen as a guideline. Caution is recommended throughout the whole process. We are **not liable for any harm to your health or damages of property**. The **use of this product is at your own risk**.



### **L.G. Animals - 3D Targets**

Leitold GmbH  
Salzburgerstraße 27  
5142 Eggelsberg  
AUSTRIA  
Phone: +43 (0) 7748 328200



**HARMFUL/IRRITANT**



**HEALTH HAZARD**

#### **Disposal information:**

Recommendation: Dispose of foam residues in cured state with household waste (residual waste).

Product polyol (component A) liquid:

Waste key number: 07 02 99 = wastes from the MFSU of plastics, synthetic rubber and synthetic fibers.

Product isocyanate (component B) liquid:

Waste key number: 08 05 01 \* = isocyanate waste

Recommendation: Incineration of hazardous waste with official approval.

Packaging:

Waste key number: 15 01 04 = metal packaging

Uncontaminated and completely empty packaging can be recycled